

# PVC LACE TABLECLOTH PRODUCTION LINE

## I Summary

Our PVC lace tablecloth machine is based on the technology from Japan, with some modification during user's practice, can achieve the same productivity and technology to the popular one in world now. The productivity is about two times more than normal machines, so the labor cost, energy consumption cost can be saved a lot than before.

## II Main technical and energy consumption.

### A) Model BT-1900

Suitable for tablecloth with width 1610-1880mm, the finished product can be PVC lace style, Crochet style with or without gold/sliver gilding as per your requirements.

1. Electric capacity: 10KW, 380V, 50Hz, 3Phase
2. Gas requirement: 2.1 LPG, 22-35kg/hour, with 0.08-0.15Mpa pressure  
2.2 Natureal gas, 35-60m3/hour, with 0.09-0.16Mpa pressure
3. Cooling water: 2-3.5m3/hour, with 0.3Mpa and above pressure
4. Occupy area: 10000 x 5000 mm

### B) Model BT-1600

1. Electric capacity: 9KW, 380V, 50Hz, 3Phase
2. Gas requirement: 2.1 LPG, 9-25kg/hour, with 0.08-0.15Mpa pressure  
2.2 Natureal gas, 15-40m3/hour, with 0.09-0.16Mpa pressure
3. Cooling water: 2-3.5m3/hour, with 0.3Mpa and above pressure
4. Occupy area: 9000 x 4500 mm

## III Price

Price basis: FOB Shanghai, China.

Delivery time: 100 working days after receiving down payment.

Payment term: 30% down payment by T/T, the balance by T/T against copy of B/L.

Unit price: BT-1900 USD85,750

BT-1600 USD77,200

Note: Above price is main machine only exlude the roller(moulds) and after sale service cost.

## Roller specification for option

Tablecloth size	Roller diameter	Position	Productivity	Unit cost
137×137CM±2CM	Ø880mm±10mm	2 pcs	125--145 pcs	USD13,650

Ø137CM±2CM	Ø880mm±10mm	2 pcs	125--145 pcs	USD13,650
152×152CM±2CM	Ø980mm±10mm	2 pcs	125--145 pcs	USD14,200
Ø152CM±2CM	Ø980mm±10mm	2 pcs	125--145 pcs	USD14,200
137×182CM±2CM	Ø1160mm±10mm	2 pcs	110--130 pcs	USD15,080
182×182CM±2CM	Ø1160mm±10mm	2 pcs	110--130 pcs	USD15,880
Ø182CM±2CM	Ø1160mm±10mm	2 pcs	110--130 pcs	USD15,880
152×228CM±2CM	Ø730mm±10mm	1 pcs	40--60 pcs	USD11,120
152×264CM±2CM	Ø850mm±10mm	1 pcs	40--60 pcs	USD13,650
50CM±1CM×∞	Ø830mm±10mm	3 pcs	450m--540m	USD14,850
50CM±1CM×∞	Ø830mm±10mm	2 pcs	300m--360m	USD13,850
70CM±1CM×∞	Ø830mm±10mm	1 pcs	140m--190m	USD10,800
80CM±1CM×∞	Ø830mm±10mm	1 pcs	140m--190m	USD10,800
90CM±1CM×∞	Ø830mm±10mm	1 pcs	140m--190m	USD10,800
100CM±1CM×∞	Ø830mm±10mm	1 pcs	140m--190m	USD11,120
110CM±1CM×∞	Ø830mm±10mm	1 pcs	140m--190m	USD11,120
120CM±1CM×∞	Ø830mm±10mm	1 pcs	140m--190m	USD11,120
137CM±1CM×∞	Ø830mm±10mm	1 pcs	140m--190m	USD11,120
152CM±1CM×∞	Ø830mm±10mm	1 pcs	140m--190m	USD12,700
182CM±1CM×∞	Ø1050mm±10mm	1 pcs	160m--220m	USD16,680

Note: 1- The size in red can be used for BT-1900 type, the others can be used for BT-1600 type.

2- The roller (moulds) is made from copper with galvanization coat, can be used for more than 15 yers normally.

3- The mould can be customized as per your drawing.

## Other relevant equipment

Sr.				
1	Hydraulic material mixer (stainless steel)	18.5kw 3X2M	USD17,460	Suitable for 3 lines
2	Gantry type automatic material lifter	3.75kw 5X2M	USD4,760	

3	Material transfer barrel	350kg	USD950	2 pics for each line
4	Stainless steel mixing tank	900X800mm (D x H)	USD1,900	2 pics
5	Trolley for material	-	USD240	
6	Trolley for roller	-	USD310	
7	Manual crane	1Ton	USD190	
8	Air compressor	1MPa	USD950	

### Technical support and after sale service

- 1- We will supply free technology service include material, process, machine, roller operation and maintenance, till the user can produce the good quality tablecloth
- 2- We can supply training here in our plant, also we can send our technician to user's plant for installation, traing. The relevant cost such as round flight ticket, visa cost, insurance, labor cost and accommodation cost in your local should be born by user.

### Pictures for your reference



Customized roller

After galvanize coating



Production for 1200mm tablecloth

Finished product