学营口三兴建业集团 SANXING GROUP

SINCE 1992











机械制造与钢结构工程

MACHINE MANUFACTURER & STEEL BUILDING CONSTRUCTOR

近期来访客户 PART OF CUSTOMERS RECENTLY

公司简介 OMPANY INFO

幣口三兴建业集团旗下设有: 常口三兴建业彩 钢设备制造有限公司, 常口三兴建业集团彩板工程 有限公司, 常口长胜彩板结构有质贵任公司, 常口三 兴建业集团还集海产品养殖有限公司, 常口三 兴建业集团公益性高限。作为中国最著名的冷晦 设备制造商之一, 我们是国内外多家贸易公司和生 产厂家的供货商, 客户遍布全球各地。集团重事长 牛长忠生期有多项发明专利。公司来提国内外大 数据的工程, 可以为新老客户提供金面专业的技 水服务。



YINGKOU SANXING GROUP SPECIALIZES IN DESIGNING AND MANUFACTURING ROLL FORMING MACHINE SINCE 1992. WE HAVE GOT THE CERTIFICATE OF ISO 9001, GMC, CE, BY, SGS AND OWN MANY CERTIFICATES OF INVENTION PATENT. WE ARE THE SUPPLIER FOR UN AND SOME FOREIGN ARMY. BESIDES PRODUCING MACHINERY, WE ALSO CONSTRUCT STEEL STRUCTURE PROJECTS HOME AND ABROAD.

CHAIRMAN-CHANGZHONG NIU, IS THE MEMBER OF CPPCC, COUNCIL OF CHINA CONSTRUCTION STEEL STRUCTURE INSTITUTE, VICE-CHAIRMAN OF CHINA NATIVE CHARITY FEDERATION, VICE-CHAIRMAN OF CHINA NATIVE CHAMBER OF COMMERCE.

WE HAVE MANY EXPERIENCED ENGINEERS AND TECHNICIANS, WHO CAN OFFER COMPLETE AFTER-SERVICE PROFESSIONALLY.

















UBM立式冷弯辊压成型机 UBM VERTICAL TYPE COLD ROLL FORMING MACHINE

TO GET THE MAXIMUM ADVANTAGE OF LOW COST AND HIGH SPEED OF CONSTRUCTION WE RECOMMEND THE ACQUISITION OF THE VERTICAL TYPE UBM COLD ROLL FORMING MACHINE (IPATIBLY) DOWNSIES ZL 20010 9 0930800.70.



UBM立式冷弯辊压成型机 UBM VERTICAL TYPE COLD ROLL FORMING MACHINE



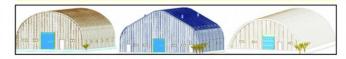




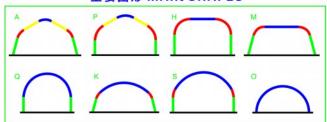
常规型号 REGULAR MODELS

主要型号 MAIN TYPE		出板深度 EFFECTIVE WIDTH		板厚 THICKNESS		板材利用車 USAGE RATE			
SX-600-305		305MM	109MM	0.8-1.5MM		51%			
SX-914-610		610MM		0.8-1.5MM		66.7%			
SX-1000-400		400MM		0.8-1.5MM		40%			
SX-1000-550		SSOMM		0.8-1.5MM		55%			
SX-1000-630		630MM		0.8-1.5MM		63%			
SX-1000-680		680MM		0.8-1.5MM		68%			

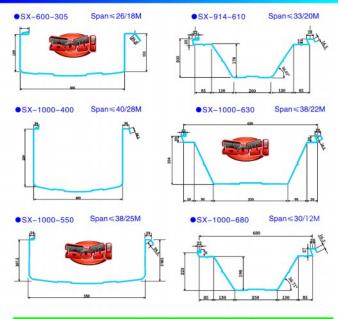
THE MODULAR DESIGN OF SX-UBM BUILDINGS ALLOWS FLEXIBILITY AND VARIETY IN DESIGN AND PLANNING.



主要图形 MAIN SHAPES



UBM立式冷弯辊压成型机 UBM VERTICAL TYPE COLD ROLL FORMING MACHINE



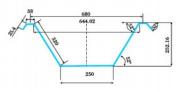
COMPARED WITH TRADITIONAL AMERICAN MACHINE, THE WORKERS CAN BE REDUCED 50 % AND THE WORKING SPEED CAN BE INCREASED 40% AT CONSTRUCTION SITE.

SX-UBM MOBILE FACTORIES ARE TAKEN TO THE CONSTRUCTION SITE AND COMPUTER DESIGNED ARCHES FROM GALVANIZED STEEL ARE FABRICATED IN A MATTER OF HOURS.

SELF SUPPORTING ARCHES WITHOUT ANY COLUMNS AND BEAMS IN SPANS FROM 5 METERS TO 45 METERS ARE SEAMED TOGETHER AND PLACED IN SIMPLE CONCRETE FOUNDATIONS.

无梁柱多形建筑一体机一四边搭接式 NO-GIRDER MULTIPLE-SHAPE SCREW-JOINT MACHINE

此机组在车间工作,建筑物容易安装和拆除,板材可反复利用。 此套技术可以生产和建造9-38米跨度,21种标准形状的建筑。



型号	进板宽度	有效宽度	厚度	跨度
TYPE	COIL WIDTH	EFFECTIVE WIDTH	THICKNESS	SPAN
1000-680	1000 MM	680 MM	0.8-1.5 MM	≤38/25M









无梁柱多形建筑一体机一四边搭接式 NO-GIRDER MULTIPLE-SHAPE SCREW-JO<u>INT MACHINE</u>

THE MACHINE WORKS IN THE WORKSHOP. THE BUILDING IS EASY TO BE INSTALLED AND RELOCATED. THE TECHNOLOGY MAKES POSSIBLE MANUFACTURING AND CONSTRUCTION OF HALL OF WIDTH FROM 9 TO 38 METERS IN 21 STANDARD TYPES





















液压机组的优势

液压系统性能更稳定,工作速度更快,维修更方便, 操作更简单、与美国设备的操作系统完全相同。我们推荐 经济上能承受的客户选择液压机组。

THE ADVANTAGES OF HYDRAULIC SYSTEM

THE ACM MACHINE WITH HYDRAULIC SYSTEM WORKS MORE STEADILY AND PRODUCES PANELS FASTER. THE MAINTENANCE IS MORE CONVENIENT AND THE OPERATION IS EASIER. THE SYSTEM IS SAME AS AMERICAN MACHINE, SO WE RECOMMEND HYDRAULIC MACHINE FOR CUSTOMERS WHO CONSIDER QUALITY MORE THAN PRICE.















常规型号 REGULAR MODELS

主要型号 MAIN TYPE	MERCHAG WIDTH	出板深度 EFFECTIVE WIDTH		板厚 THICKNESS	SERBE PROPERSOAN	板材利用率 USAGE RATE
SX-600-305	600 MM	305 MM	109 MM	0.8-1.5 MM	≤26 M	51%
SX-914-400	914 MM	400 MM		0.8-1.5 MM		43.8%
SX-914-610	914 MM	610 MM		0.8-1.5 MM	<33 M	66.7%
SX-914-650	914 MM	650 MM		0.8-1.5 MM	≈25 M	71.1%
SX-914-700	914 MM	700 MM		0.8-1.5 MM	<22 M	76.6%
SX-914-750	914 MM	750 MM		0.8-1.5 MM	≤14 M	82%
SX-1000-400	1000 MM	400 MM		0.8-1.5 MM	<40 M	40%
SX-1000-550	1000 MM	550 MM		0.8-1.5 MM	≈38 M	55%
SX-1000-610	1000 MM	610 MM		0.8-1.5 MM		61%
SX-1000-630	1000 MM	630 MM		0.8-1.5 MM		63%
SX-1000-680	1000 MM	680 MM	223 MM	0.8-1.5 MM	≤30 M	68%
SX-1000-700	1000 MM	700 MM		0.8-1.5 MM	<28 M	70%
SX-1000-750	1000 MM	750 MM	138 MM	0.8-1.5 MM	≈24 M	75%
SX-1000-800	1000 MM	800 MM	114 MM	0.8-1.5 MM	<14 M	80%
SX-1220-800	1220 MM	800 MM		0.8-1.5 MM	≤42 M	65.5%
SX-1200-800	1200 MM	800 MM	289 MM	0.8-1.5 MM	<42 M	67%
SX-1250-800	1250 MM	800 MM	320 MM	0.8-1.5 MM	≤42 M	64%

主要工序 MAIN WORKING PROCESS

STEP 1

STEP 2

STEP 3







STEP 4

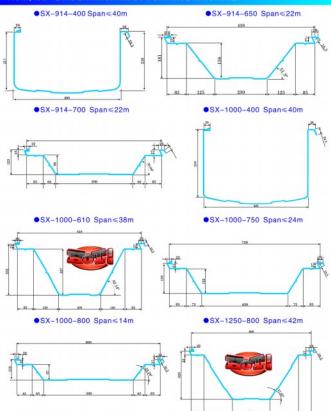


STEP 5



STEP 6





无梁柱多形建筑一体机一左右搭接式 NO-GIRDER MULTIPLE-SHAPE SCREW-JOINT MACHINE

PROCESS: AUTO DECOILER → PUNCHING → FORMING → CUTTING → CURVING





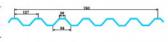




●SX-1000-600 ≤20/12M



● SX-1000-760 ≤5M











HIGH PRESSURE POLYURETHANE INSULATION PAINTING MACHINE



标准配置

主机:1台

加热保温管路:15米

联枪短管: 1.5米

STANDARD CONFIGURATION

MAIN MAHINE: 1 SET

SPRAY GUN: 1 SET

HEATING AND PRESERVED PIPE: 15M CONNECTING PIPE FOR SPRAY GUN: 1.5M

LIFTING PUMP: 2 SETS







喷枪 SPRAY GUN

加热保温管路 HEATING AND PRESERVED PIPE

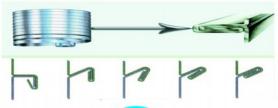
螺旋咬口式钢板仓设备 SPIRAL SEAMING TYPE STEEL SILO MACHINE

用途: 直径6-40米, 适用于粮食、油脂、饲料、种子、酿造、水泥、化工、水处理等多种行业, 是储存颗粒、粉状、液体物料的理想设备。

USAGE: DIAMETER 6-40M. IT'S SUITABLE FOR THE INDUSTRY OF GRAIN, OIL, FEED SEED, BREWAGE, CEMENT, CHEMICALS, WATER TREATMENT ETC. IT'S THE PERFECT STORAGE FOR GRANULAR, POWDER, AND LIQUID MATERIALS.



咬口示意图 PROCESS OF LOCKING



螺旋咬口式钢板仓设备 SPIRAL SEAMING TYPE STEEL SILO MACHINE

原材料: 宽度500MM, 厚度1.5MM, 3.0MM, 4.0MM的钢带。

THE WIDTH OF STEEL IS 500MM, THICKNESS 1.5MM, 3.0MM. 4.0MM.

















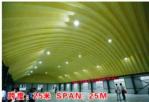






工程案例 OUR PROJECTS

















平板成型机组

FLAT SHEET CORRUGATED ROLL FORMING MACHINE

我们飼育独立的技术研发团队,可以短时间设计出各种冷毒辊压成型机组。只要客户提供板型图。 我们可在30天之内完成各种异型设备的设计生产。弗曼版型国请刘克官方同站或版范围集。 WE HAVE EXCELLENT DESIGNING AND PRODUCING TEAM. WITH THE DRAWING OF THE PROFILE, WE CAN FINISH ANY IRREGULAR TYPE OF MACHINE WITHIN 30 DAYS. PLEASE VISIT WEBSITE OR CHECK PROFILES CATALOGUE FOR NUMEROUS DRAWINGS.



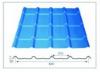


彩钢琉璃瓦成型机组 GLAZED TILE CORRUGATED ROLL FORMING MACHINE

彩钢琉璃互采用彩钢板为基板, 经银压、模压、定尺剪切等工序而成型, 色彩丰富, 古典高雅, 为现代建筑画龙点睛。其自重轻, 强度高, 防水性好, 安装方便、快捷, 可广泛应用于别墅屋顶、城市平改坡、旅游风景区建筑等。

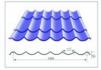
THE COLORFUL TILES ARE FORMED BY ROLLING, MOLDING, SCALING AND CUTTING. THE TILES ARE LIGHT, STRONG, AND WATERPROOF. IT CAN BE WIDELY USED AS THE ROOF OF VILLA, TOURISM SPOTS, CITY ROOF CONVERSION ETC.



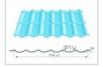












自动码垛机

规格 MODEL	尺寸(米) SIZE (M)	重量(吨) WEIGHT(T)	总功率(千瓦) POWER(KW)	适合平板宽度(毫米) WIDTH OF PANEL (MM)
AS-8M	8 × 1.6 × 2.1	1.6	8.8	≤1200
AS-10M	10 × 1.6 × 2.1	1.8	8.8	≤1200
AS-12M	10×1.6×2.1	2.0	8.8	≤1200





对比 COMPARISON	我们的 OURS	其他公司的 OTHERS	我们的优势 OUR ADVANTAGES
升降功能 LIFT LEGS	有 YES	无 NO	适合单层机、双层机 SUITABLE FOR SINGLE-LAYER ROLL FORMER, AND DOUBLE- LAYER ROLL FORMER
与平板机对接 BUTT WITH ROLL FORMER	不需要 NO	需要 YES	不需要与平板机接线调试。 IT IS NOT NECESSARY TO CONNECT THE ELECTRICAL LINES WITH THE ROLL FORMER TO ADJUST.
平板机的高度 THE HEIGHT OF THE ROLL FORMER	任意高度 ANY HEIGHT	要求,固定高度 EXACT HEIGHT	适用不同高度的多台设备使用。 SUITABLE FOR MANY SETS OF MACHINE AT DIFFERENT HEIGHT.
配备气泵 ADDITIONAL AIR PUMP	不需要 NO	需要 YES	无需另配气泵,节省开支。 ADDITIONAL AIR PUMP IS NOT NECCESSAY. REDUCE COST.
控制方式 CONTROLLING SYSTEM	电动, PLC ELECTRICAL PLC	气动,气泵 AIR-POWERED	经济方便,性能稳定 ECONOMICAL,COVENIENT, WORKING STABLY

平板打弯机 FLAT SHEET BENDING MACHINE









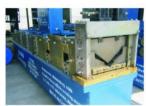




胎具可以更换。一台设备可以做出多种版型,多种形状。设备可以分为卧式和立式,辊弯和冲弯不同类型。

THE BENDING MOLD CAN BE CHANGED. WITH ONE MACHINE, DIFFERENT MOLDS, ALL THE PROFILES CAN BE BENDED ECONOMICALLY. THE PANELS CAN BE BENDED IN MULTIPLE SHAPES ACCORDINGLY. WE PRODUCE BOTH HORIZONTAL AND VERTICAL TYPES, BY ROLLING OR PRESSING.

脊瓦机 RIDGE TILE FORMING MACHINE



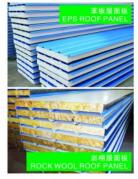


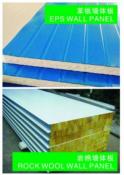
复合板生产线 SANDWICH PANEL PRODUCING LINE

复合板广泛应用于大中型工业建筑,如厂房、仓库、机车库、飞机库、体育场馆、展览馆、影剧院、 民用建筑、活动板房、冷藏库、保鲜箱等的屋面和墙体。

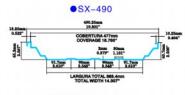
THE PRODUCTS ARE WIDELY USED AS THE ROOF AND WALL OF FACTORY, WAREHOUSE, GARAGE, GYMNASIUM, EXHIBITION CENTER; CINEMA, THEATRE, CIVIL CONSTRUCTION, STADIUM, MOVABLE HOUSE, COLD STORAGE, ETC.







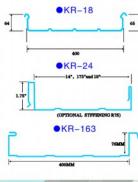
新型框架屋面系列 SX-KR FOR FRAME AND ROOF













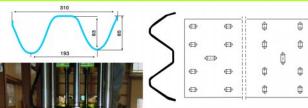


高速公路护栏板设备 GUARD RAIL FORMING MACHINE

二波护栏板常用规格是4320MM×310MM×85MM×3/4MM。

「HE REGULAR TYPE OF TWO-WAVE PANEL IS 4320MM × 310MM × 85MM × 3/4MM. F油护栏板党用规格是4320MM × 506MM × 85MM × 3/4MM.

THE REGULAR TYPE OF THREE-WACE PANEL IS 4320MM × 506MM × 85MM × 3/4MN











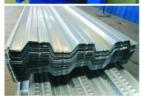
楼承板成型设备 DECK FLOOR ROLL FORMING MACHINE

楼承板(楼面钢承板)是采用镀锌钢板经辊压成型,其截面成V型、U型、梯形或其他波形,主要 用作永久性模板,广泛应用于多层钢结构建筑。

FOR DECK FLOOR GALVANIZED STEEL PLATE, THE SECTION CAN BE VITYPE, UITYPE, TRAPEZOID OR OTHER WAVE SHAPE. IT IS USED AS THE PERMANENT FORM AND SUITABLE FOR MULTIPLE-FLOOR BUILDINGS.









纵横分条机 CROSS SLITTING MACHINE

PROCESS: DECOILER→FLATTENING→AUTO CUTTING→SLITTING

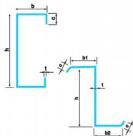




U/C/Z型钢檫条机 U/C/Z SHAPE STEEL PURLIN MACHINE

THE U,C,Z SHAPED STEEL PURLINS HAVE EXCELLENT ANTI-BENDING PROPERTY AND IT'S EASY TO INSTALL. THEY ARE WIDELY USED AS THE SUPPORTER OF ROOF AND WALL.





C型钢檩条规格尺寸表 C STEEL PURLIN DIMENSION TABLE

		C型钢 C-	Section She	et		
철목 Model		新百尺寸 Section Size (mm)				
	h	b	0	1	h	
CBO	80	40	15	2.0-3.0	不冲孔	
C100	100	50	20	2.0-3.0	40	
C120	120	50	20	2.0-3.0	孔距可调	
C140	140	50	20	2.0-3.0	孔矩可调	
C160	160	60	20	2.0-3.0	孔矩可调	
C180	180	60	20	2.0-3.0	孔牌可切	
C200	200	60	20	2.0-3.0	孔面可切	
C220	220	70	20	2.0-3.0	孔即可调	
C250	250	70	20	2.0-3.0	孔距可调	
C300	300	80	20	2.0-3.0	孔矩可调	



檩条型号也可根据用户要求制作(可冲中孔)

Z型钢檩条规格尺寸表 Z STEEL PURLIN DIMENSION TABLE

Z型網 Z-Section Sheet						
민국		新舊尺寸 Section Size (mm)				
Model	. h	ь	e	t	h	
Z100	100	56	20	2.0-3.0	40	
Z120	120	55	20	2.0-3.0	孔距可调	
Z140	140	56	20	2.0-3.0	孔即可谓	
Z150	150	67	20	2.0-3.0	孔匙可调	
Z160	160	67	20	2.0-3.0	孔距可调	
Z180	180	67	20	2.0-3.0	孔距可调	
Z200	200	67	20	2.0-3.0	孔距可调	
Z220	250	78	20	2.0-3.0	孔距可调	
Z250	280	78	20	2.0-3.0	孔数可调	
7200	200	70	202	20.20	M OCTYME	



THE SIZE CAN BE VARIOUS (MIDDLE HOLE IS AVAILABLE)

轻钢龙骨生产线

LIGHT STEEL-FRAME STRUCTURE PRODUCTION LINE

适用于多种建筑物屋顶的造型装饰、建筑物的内外墙体及棚架式吊顶的基础材料。按用途分有 吊顶龙骨和隔新龙骨。具有工期短、施工简便、安全防火等优点。

IT IS THE BASIC MATERIAL FOR THE SHAPE AND DECORATION OF THE ROOF, THE INSIDE AND OUTSIDE WALL, SHELVING CEILING, THERE ARE CEILING LIGHTGAGE STEEL AND PARTITION LIGHTGAGE STEEL. THE ADVANTAGES ARE TIME REDUCING, SIMPLE AND EASY INSTALLING, FIRE RESISTING ETC.









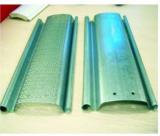




卷帘门生产线 ROLLING DOOR PRODUCING LINE













液压剪板机 HYDRAULIC SHEARING MACHINE

- 采用先进的集成式液压系统,可靠性好。
- □刀片间隙手轮调整迅速、准确、方便。 THE BLADE GAP IS ADJUSTED BY HANDWHEEL QUICKLY, ACCURATELY AND CONVENIENTLY
- ●矩形刀片。四个刃口均可使用,使用寿命长。● PECTANGULAR BLADE ALL THE FOUR CUTTING EDGES CAN BE USED · ADJUSTABLE SHEARING ANGLE TO AVOID THE SHEET DISTORTION
- 前切無可調、減少板料抗益变形。



液压折弯机 HYDRAULIC BENDING MACHINE

- ◆全钢焊接结构,机械强度高、钢性好。
- ●液压上传动, 平稳可靠。
- 精度高。
- ●电动调节、手动微调装置、数字显示。
- STEEL WELDED STRUCTURE, HIGH MECHANICAL STRENGTH, GOOD RIGIDITY.
- OHYDRAULIC DRIVING, BE STABLE AND RELIABLE.
- OHIGH ACCURACY.
- ELECTRIC ADJUSTMENT AND MANUAL FINE ADJUSTMENT DEVICE, WITH A DIGITAL DISPLAY SYSTEM.













山墙打弯机 GABLE WALL BENDING MACHINE





弯管机 AUTOMATIC TUBE BENDING MACHIN

TO BEND ROUND TUBE, SQUARE TUBE, U CHANNEL IN DIFFERENT SIZES.





自动放料架 AUTOMATIC DECOILER





自动升降机 AUTOMATIC LIFTING PLATFORM







单柱式铝合金升降机参数 Single frame aluminium alloy elevator specification

grey Type	工作高度(m) Working height	福介质量(kg) Lifting Quantity		最大分型尺寸 Max Exterior Size (核・寛・高) mm	配套助力 (kw) Power Flow
SX-0.1-6	6.5	100	5	1200'900'1900	1.1
SE-0.1-8		100	7	1200'600'1980	1.1
5X-0.1-9	9	100		1400'060'2058	1,1

双柱式铝合金升降机技术参数

提与 Type	工作高度 Warking beight (m)	传音原量 Litting Quantity (kg)	平台高度 Platform Height (内)	最大外型尺寸 (美×宮×高) Max Exterior Size	配套部力 PowerFlow (kw)
8X-0.2-8		300	6.2	1540'800"1980	1.5
514-0.2-10	- 10	300	8.2	1900'000'1900	5.5
84-0.2-12	12	200	10.2	1900'980'2350	1.6
5X-0.2-14	14	200	12.2	1950'900'2400	1.6



断钉钢板

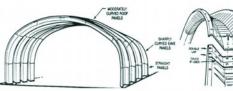
SCREW-JOINT PANELS

我公司供应3至38米跨度建筑钢板。共有21种不同形状供选择。我们同时供应配套的螺栓、门窗、保温材料等。

OUR COMPANY PROVIDES STEEL SHEETS FOR DIFFERENT BUILDINGS (3–38M SPAN).
THERE ARE 21 TYPES OF SCREW-JOINT STEEL BUILDINGS FOR YOU TO CHOOSE. WE ALSO
PROVIDE BOLT, WINDOW, DOOR, SKY LIGHT, WIND CAMP, HEAT INSULATOR ETC.









风帽 WIND CAP







钢卷

STEEL COILS

彩涂板剖面结构示意图

おいか 取 前 岡 智 刊 小 息 国 SCHEMATIC DIAGRAM OF COLOR COATING SHEET SECTION STRUCTURE



精涂层 TOP FINISH PAINT

初涂层 PRIME PAINT

化学转化层 CHEMICAL FILM

镀锌层 GALVANIZING LAYER

冷轧板 COLD ROLLING SHEET













718 0000

1986 Metalic bras





WC Day white



Lyary white



信責 Ovorne yell



















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