.

*9] OOOtO'ý/6t -50*

*4 7 H13*

..

J \

*L*

- \ t-- r

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3

lf"l

k

lf"l

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f J -

lf"l

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Cc 3

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sE '

*\Z=41*

3

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6 \

*108 10*

1. Flat ends of net need to be welded by electrical resistance welding..

2. Type of net size positions 5. Need to confirm with a client.

3. Size for reference.

8E *DS-19/4.D1000 [5*

=

*H*3J PageN documentSignatureDate Filtering element

Assemble drawing

Lit *Mass*

*Pa3oa*.*rooðuHo* f2:1

§ *noo*lJ.

T.*K* m

H.*KoHmD. 000* .*OpuHz-Cuðupb" Ym*lJ.

*tOOtO'ý/6t -5*σ \/ *Ra* 2 5(ý)

*V*...L

ν ν ν ν ν

5

*1x45*

3

U 3

du=k

U 1

Nεf

A

Eg

E

ν ν

ν

s

ν 3

ν

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4

7

1. Unspecified maximum deviation of holes H11, shafts on H11, others IT 11/12

5

1. Sharp edges need to be quenched RO,5mm max.

SE *D5-19/4.01001*

=

N'*ÒOKYH. nOòn.*

*a*8*HIQ гтмщшсуы дшв*

 Steel 12X18H10T GOST 5632-2014

*Rum.* /'1*acca* /'1*ac*/U*ma5*

*Pa3oa*5. *r005UHO*{J*0.04* 4:1

*nOO*{J.

T.*K*t>> . *Rucm* I*Rucmo*{J 1

g H.*KoHmo. [manb 12X* " *T rou*5I *12-2014 000* ".D.*OpUHZ-[UÓUpb" Ym*{J.

*1 Konuoo*{J*an* φ*'oOHam A*4-

*ZOOtO'ý/6t -50*

1/10012IAI

\/ *Ra* 2 5(ý)

5 */10040IAI*

3

lr) U -

F '

:l.

-CN3

c0'

-eCuu3bC3

tGcLs

:l. tιhh

:l.

A

gE

E

F

s

2

A

*4.7 H13 (+0.* }

*10*

15

1. Unspecified maximum deviation of holessizes on H11, shafts on h11, others IT11/2.

5

2.*Sharp edges need to be quenched.*

SE *D5-19/4.01002*

=

' *Rucm* N'*ÒOKYH. nOòn.*

*a*8*HIQ Unvoiced lid*

*Rum.* /'1*acca* /'1*ac*/U*ma5*

*nOO*{J.

T.*K*t>> . *Rucm* I*Rucmo*{J 1

g H.*KoHmo. Steel 12x18H10T GOST 5632-2014*

2

dES

'9"(\1)

*j*

I I C2 TV"

 *105*

- Pa3ðepmKa (1-1) A

sE 5

3

A ÅÅÅ I

I

'1"1''1"1'

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5

5 5

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φ3

8E

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t 5

1 .Peripheral length was computed according inner diameter of tube.

2. Trimming of a detail.

*3. Size for reference.*

DS-19/4.D10D3

Lit *I* Mass *IScale*

*105*

h lI *ucm*I N'*ÒOKIIH.*

RU *'a* I*rODðuHOð*

.

*nOòn. IIJQma Perforated tube*

*2:1*

*npO*

T.*KOHß*

g *ι*

Sheet Sheet 1

lIuc *524* '2\_751000 ".D.opU. *ω*ðUpb"

 Ymð.

2 *1 KonuDoðan*

φ*'ODHam A3*



|  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- |
|  |  |  |  |  | Denomination | Name | Quan | Notes |
|  |  |  |  |  |  |  |
|  |  |  |  | Documentation |  |  |
|  |  |  |  |  |  |  |
|  |  |  | DS-19/4.01.000 SB |  Assemble drawing |  |  |
|  |  |  |  |  |  |  |
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|  |  |
|  |  |  |  | Details |  |  |
|  |  |  |  |  |  |  |
|  |  | *1* | *DS-194/01.001* | Blank lid  | *1* | *0,04* |
|  |  | *2* | *DS-194/01.002* | Passing lid | *1* | *0,06* |
|  |  | *3* | *DS-194/01.003* | Perforated tube | *1* | *0,07* |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  |  |  | Standard items |  |  |
|  |  |  |  |  |  |  |
|  |  | *4* |  | Ring 026-032-36 |  |  |
|  |  |  |  |  |  | GOST 9833-73 | *1* |  |
|  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
|  |  |  |  | Materials |  |  |
|  |  |  |  |  |  |  |
|  |  |
|  |  | *5* |  | Filtering scree 140mkm |  |  |
|  |  |  |  | H::105MM |  |  |
|  |  |  |  |  |  |  |
|  |  |
|  |  | *6* |  | Two component paste |  |  |
|  |  |  |  | *"KLEIBERIT531.1"* |  |  |
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|  |  |  |  |  | *DS-194.01.000* |
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|  |  |  |  |  |  | Filtering element |  |  | sheets |
|  |  |  |  |  |  |  |  |  |
|  |  |  |  | 000 *"* l1opUHu*-*[UÓUpb*"* |
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|  |  |  |  |

