1. Hydraulic Station
2. Panel
3. Dividing Device
4. Product arm
5. Ready Table
6. Exchange car
7. Paper machine
8. Drum support
9. Uncoiler
10. Infeed Device
11. Waste Car
12. Coil insert car
13. NO.1 LOOPER Table
14. Side guide
15. Slitter
16. Crawler Conveyo
17. Trimming Device
18. NO.2 LOOPER Table
19. Dividng Device
20. Tention Table
21. Measure roll Device
22. Recoiler
23. Drum support
24. Product car